# Achievements and trusted in a wide range of fields

#### Energy and petroleum industry

Crude oil, Asphalt, Pitch, Surfactants, Emulsion fuel, Biofuel, Nuclear power, Various storage tanks, etc.

# Coal industry

COM, CWM, Surfactants, etc.

#### Metal industry

Quenching tank, Heat resistant furnace material, Cooling water, Wire manufacturing, Aluminum hydroxide, Molten lead, Plating, etc.

#### Oil and fat industry

Soap, Animal and vegetable oil, Butter, Lard, Tallow, Margarine, Lubricant, Cooking oil. Various storage tanks, etc.

#### Synthetic resin industry

Vinyl chloride, Polyester, Adhesive, Cellulose, Plastic, Polypropylene, ABS resin,

# Dye industry

Colored powder, Titanium oxide, Viscose, Pigment, etc.

#### Paint industry

Ink, Paint, Solvent, etc.

## Pharmaceutical industry

Dye, Perfume, Emulsion, Various medical products, Cosmetics, Synthetic

#### Livestock agriculture industry

Fertilizer (Phosphoric acid, Potash, Ammonium sulfate, Lime) Feed, Ammonia, Insect repellent, Pesticide, etc.

# Electronic industry

Ceramics, Magnetic iron powder, Iron oxide, Silicone, etc.

#### Rubber industry

Natural rubber, Synthetic rubber, Latex, Solvent, etc.

Acrylic fiber, Acetate, Nylon, Polyester, Vinylon, Solvent, Adhesive paste, etc.

# Paper making industry

Pulp, Casein, Kaolin, Talc, Clay, Size, Aluminum sulfate, PVA, CMC, Black liquor, Green liquor, Paint, Rosin, Magnesium hydroxide, etc.

#### Ceramic engineering

Ceramic clay, Insulator, Glaze, etc.

#### Civil engineering and construction industry

Cement, Mortar, Paint, etc.

#### Food industry

Cream, Chocolate, Milk, Sauce, Mayonnaise, Dressing, Fruit juice, Ketchup, Coffee, Seasoner, Salt, Sugar, Flour, Food additives, Sweetener, Perfume,

#### Brewing industry

Sake, Whiskey, Beer, Shochu, Diatomite, etc.

# Fermentation industry

Soy sauce, Vinegar, Miso, Unrefined sake, Bio reactor, etc.

# Other plant equipment

Chemical dissolution, Coal, Heat transfer oil, Cutting oil, etc.

# Prevention of air pollution

Caustic soda, Calcium carbonate, Flue gas desulfurization, etc.

#### Water purifying plant

City water, Industrial water, Active carbon, Chlorine, Caustic soda, Chemicals,

# Waste water and effluent treatment plant

Polymer coagulant, Diatomite, Aluminum sulfate, Ferric sulfate, Caustic soda, Sulfuric acid, Sludge tank, Biological reactor, Sodium hypochlorite, Rapid mixing, Moderate mixing, etc.

# https://www.satake.co.jp info@satake.co.jp





Development, design, manufacture, repair, and sales management of

SGS

We are constantly committed to improve the quality of our products, thereby the design and specifications of our products may differ from those shown in the catalog. Please understand this in advance.

We are dedicated to manufacture products that satisfy our customers and are safe to use

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**SATAKE PORTABLE MIXER SATAKE MULTI A MIXER** 



'21.3.1T(G)30C7D Printed in Japan  Outstanding reliability and functionality based on Satake's long history and experiences.

Lineup of 700 series



Easily removable clamp-mounted type mixers A760 A720-K Air-motor type A710 A740 Medium-spee type

AT G series

A new multi-purpose mixer for the mixing world

higher level of reliability and functionality.

Introduce the new "Portable Mixer" and "Multi A Mixer" of 700 series, which offers a

These new mixers are developed using new technology that established by solving each single problem of conventional mixers, which offering many advantages.

Moreover, the wide selection of 700 series offers the most suitable model for various

AT -D series Low-speed type

AT -V series Variable speed type

# Small and lightweight body

With its compact design and clamp-mounted structure, Portable Mixer is handy and can be installed anywhere as you like.

Additionally, the clamp also can be moved freely. up to 60 degree for easy installation or removal.

# Many variations

In addition to high-speed, low-speed, and medium-speed types, we also offer air motor type that is safe in explosion-proof areas, as well also the stainless-steel type which suitable for fine chemical, food, and pharmaceutical applications. We also have a lineup of PSE-compliant types that are compatible with the Electrical Appliance and Material Safety Law (PSE), which became mandatory in Japan (2006).

Therefore, we also offer products that can meet the needs of customers in a wide range of industries (refer Page 18 for details on PSE).

# High performance impellers

To provide optimal performance for specific purpose, we also developed high performance impellers of "P36", "S15", "L18" and "K02" by analyzed fluid flow pattern and measured fluid flow velocity distribution, as well also pressure inside tank (near the blades). Each type is equipped with these impellers as standard.

These impellers were developed by Satake Japan, which owns the only mixing technology

These "High Performance Impellers" feature high mixing performance with low power, thereby contribute to energy-saving.

# Free choice of materials

The shaft and impeller can be easily removed from the drive shaft as they are attached with set

The standard materials are SUS304 and SUS316. However, the material also can be customized to anti-corrosion metal, rubber lining, resin coating,

# Engineering plastic gear

For the Medium-speed type, a special gear made from engineering plastic is used to reduce noise. This gear needless oil maintenance as no lubrication is required

# Revision of design

Medium-speed type

We revised the structure and materials. While maintaining the compact design of the previous model, we revised each single component to create a simple vet robust mixer.

The result is our customers can use with even

Moreover, we also offer the "all-purpose mixer" of "EG Mixer" for small mixing volume.

# Full range options

The wide range of options were designed to improve the quality of our products, as well as work efficiency and safety of our customers.

To meet diversity needs of our customers, we offer original options such as oil-less air motor specifications for sanitary applications, covers to ensure safety, and one-touch couplings to improve work efficiency

For more information, check out our web site. (Some of the menu are written in Japanese.)

http://www.satake.co.jp

# All SATAKE Mixers are Made in Japan.

All our products are assembled, manufactured, and inspected by our experienced staff in Japan since we established.

We are proud to recommend our products to our customers without compromising on quality.

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# **SATAKE MULTI A MIXER**

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# **Mixer Selection**

# How to select the Satake Portable Mixer® on your own?

Please refer to the viscosity and particle settling velocity of the main substance shown in the tables below. Then, select the mixer model and power accordingly to the selection graph of each model.

Please refer also both graphs and select a model with higher power capacity, if mixing in a viscous liquid with settled particles.

# 1 Confirm the mixing purpose and select the target model.



# 2 Confirm the property of mixing liquid

# ■ Table of Liquid Viscosity

Viscosity	Liquid	Temperature (°C)	Viscosity (cp)
	Acetone	20	0.32
	Toluene	20	0.59
	Benzene	20	0.65
	Water	20	1
	Caustic soda 20%	20	4.5
	Sulfuric acid 100%	20	27
	Kerosene	10	3
	Alcohol	20	few mPa • s
about	Glycerin 50%	20	6
50 cp	Dynamo oil	20	100
	Sodium Hydroxide 50%	20	110
	Milk	24	2
	Soy sauce	24	8
	Calpis	24	20
	Concentrated Lactic Acid Bacteria Drink	24	31
	Salad oil	24	65
	Tomato juice	24	77
	Olive oil	24	100
	Tomato juice	24	400
	Pork Cutlet Sauce	24	640
	Gum Syrup	24	850
about 1000	Honey	24 ~	~ 1,300
ср	Condensed milk	24 ~	~ 2,000
	Castor Oil	20	1,000
	Glycerin 100%	20	1,500
	Crude Oil	25 ~	~ 2,500
	Ketchup	24	1,800
	Strawberry jam	23	6,000
Please	Mayonnaise	23	8,000
ask us	Shoe polish	20	12,000
20 00	Starch glue	22	29,000
	Tooth paste	21	30,000
	Pomade	21	45,000

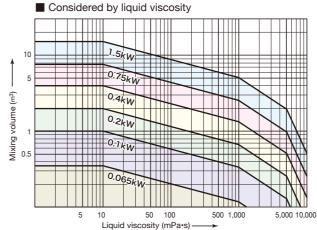
<sup>\*</sup> Please consult us if the liquid is extremely high-viscous.

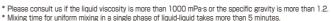
# ■ Table of Particle Terminal Velocity

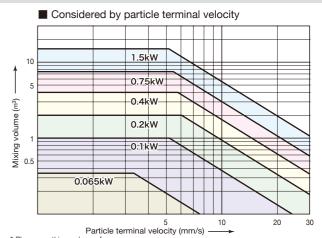
Terminal velocity	Group	Particle	Particle size		
	Metals	Iron	10µm or less		
	/ Specific gravity : \	Copper	10µm or less		
	from 7 to 10	Nickel	10µm or less		
	Non-ferrous metals	Titanium	20µm or less		
	Specific gravity : \	Aluminum oxide	25µm or less		
	from 4 to 5	Ferrite	20µm or less		
	Ceramics	SiO2	35µm or less		
	/ Specific gravity : \	Zeolite	40µm or less		
	from 2 to 3	Graphite	40µm or less		
about	Minerals	Cement	35µm or less		
1	/ Specific gravity : \	Clay	40µm or less		
mm/sec	from 2 to 3	Silica	40µm or less		
	Carbonate hydroxide	Caustic soda	35µm or less		
	/ Specific gravity : \	Slaked lime	40µm or less		
	from 2 to 3	Calcium carbonate	30µm or less		
	Foods	Salt	50µm or less		
	/ Specific gravity : \	Sugar	60µm or less		
	around 1.5	Cornstarch	60µm or less		
	Resins	Vinyl chloride	60µm or less		
	Specific gravity:	Acrylic resin	80µm or less		
	up to 1.5	Nylon	100µm or less		
	Metals	(Specific gravity : from 7 to 9)	Above-mentioned ~70µm		
	Non-ferrous metals	(Specific gravity : from 4 to 5)	Above-mentioned ~100µm		
about	Ceramics	(Specific gravity : from 2 to 3)	Above-mentioned ~130µm		
20	Minerals	(Specific gravity : from 2 to 3)	Above-mentioned ~130µm		
mm/sec	Carbonate hydroxide	(Specific gravity : from 2 to 3)	Above-mentioned ~130µm		
	Foods	(Specific gravity : around 1.5)	Above-mentioned ~200µm		
	Resins	(Specific gravity : - 1.5)	Above-mentioned ~250µm		
	Metals	(Specific gravity : from 7 to 9)	70µm or more		
	Non-ferrous metals	(Specific gravity : from 4 to 5)	100µm or more		
DI.	Ceramics	(Specific gravity : from 2 to 3)	130µm or more		
Please ask us	Minerals	(Specific gravity : from 2 to 3)	130µm or more		
asn us	Carbonate hydroxide	(Specific gravity : from 2 to 3)	130µm or more		
	Foods	(Specific gravity : around 1.5)	200µm or more		
	Resins	(Specific gravity : - 1.5)	250µm or more		

<sup>\*</sup> Mother water: equivalent to water

# Determine the motor power from the selected graphs of mixing volume.







- \* Please use this graph as reference.
- \* This graph shows for the case of liquid viscosity approximately 50 mPa·s and specific gravity is 2'3.
  \* Please consult should be a straightful for the case of liquid viscosity approximately 50 mPa·s and specific gravity is 2'3.

# Determine the motor types and options. (Please refer Page 18)

# One touch coupling

The mixing shaft can be removed from drive shaft with a single touch, making it easy to clean parts for food and pharmaceutical industries etc.

This also make it easy if changing tank.



# Safety cover

Safety cover is also available to prevent accidents during operation



rully open condition inter

altion Fully closed condition

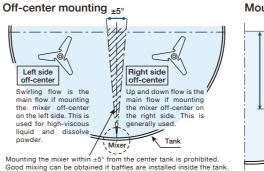
Attachment seat for shaft cover is also available

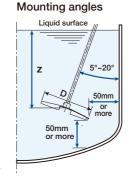
# Regarding seals

Please equipped with "Oil seal" to prevent foreign object contamination inside tank, if the mixer is used for food and pharmaceutical industries.

Also, please equipped with "Dust seal" to prevent foreign object contamination inside the mixer if using under bad conditions as such steam, dust, etc.

# 5 Confirm the best mounting position





#### Z dimension (From the impeller to the liquid surface)

A720, A760	1.5D or more
A710*	2.0D or more
A730	1.5D or more
A740	0.5D or more

<sup>\*</sup> The dimension is from the upper impeller position in the case of A710.

Please refer to the CAD data and dimension tables on our website for the appropriate shaft length and impeller position. (Member registration is required. These data are only available in Japanese.)

http://www.satake.co.jp

# If you are unsure

Please feel free to consult us. We will propose the most suitable mixer to meet your needs. We also have rental equipment available, so please let us know if you would like to borrow one.

# Regarding the operation that the liquid level passes over impeller position and empty operation

All models of Satake Portable Mixers and Multi-A Mixers are strictly prohibited from operating under the liquid level passes over impeller position and empty running.

### What is the operation that the liquid level passes over impeller position?

In case of increasing or decreasing the liquid while running the mixer, the bottom impeller is from the stable condition without creating steady suction vortex (at the MIN.L.L. on the drawing) to the fully exposed in air condition (or conversely) within 10 minutes. Failure to do so may cause bending of the shaft. (Please check shaft runout, looseness of bolts, etc.)

#### What is empty operation?

A condition in which the bottom impeller is completely exposed in air due to operation through the liquid level. In the case of empty operation, there is no vibration control effect from the liquid, which can lead to shaft bending. Please stop the operation within 10 minutes.

<sup>\*</sup> Please consult us if the slurry concentration is more than 10%

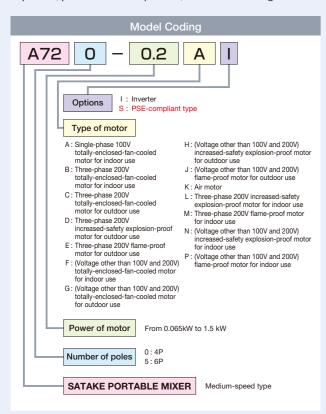
# A720,A725

# Medium-speed type

50Hz : 300min <sup>-1</sup>

The A720 and A725 are compact and lightweight with integrated design of clamp and body. It has good mixing efficiency, high durability, and can be used in a wide range of fields.

This new type of mixer is ideal for general soluble liquid-liquid mixing, dilution, heat transfer, relatively soluble solid-liquid mixing, dispersion, prevent solids suspension, and uniform mixing.



# P36 Impeller For Medium-speed type

A high-performance hydrofoil-type impeller with camber and rake angle on the impeller blades. It creates the swirling flow, concentrates the flow in the axial direction and creates a high-speed axial flow.



The PSE-compliant type comes with an overload protection device, switch and power cord. See Page 18 for



# BTF300 Impeller \*option

The impeller blades are specially designed to open and close by centrifugal when not in use, allows it to pass through small

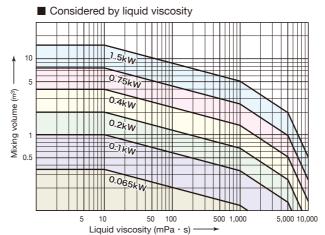
# Standard specification

	F		Motor	r		Impelle	Impeller		Shaft		
Model	Frame number	Power	Number of poles	Phase and voltage	Frequency	Revolution	Diameter	Stage	length		
		(kW)	(P) (V)		(Hz)	(min <sup>-1</sup> )	(mm)		(mm)		
A720-0.065A		0.065	4	Single-phase	50	300	150	1	600		
A720-0.000A		0.000	7	100	60	360	130	'	000		
A720-0.1A	1	0.1	4	Single-phase	50	300	220	1	800		
7(720 0.171		0.1	7	100	60	360	220	' '	- 000		
A720-0.1B		0.1	4	Three-phase	50	300	220	1	800		
7(720 0.15		0.1	0.1		200	60	360	220	'	000	
A720-0.2A		0.2	4	Single-phase	50	300	270	1	1000		
71720 0.271	2				100	60	360	2.70		1000	
A720-0.2B	_		0.2	0.2	4	Three-phase	50	300	270	1 1	1000
71120 0.25					0.2	0.2	<u>'</u>	200	60	360	
A720-0.4B	3	0.4	0.4	0.4	4	Three-phase	50	300	310	1	1250
71720 0.15		0.1	<u> </u>	200	60	360	010		1200		
A725-0.4B		0.4	6	Three-phase	50	200	350	1	1500		
71720 0.12	4	0.1		200	60	240			1000		
A720-0.75B		0.75	4	Three-phase	50	300	350	1	1500		
71120 0.1100		0.70	<u> </u>	200	60	360			1000		
A725-0.75B		0.75	6	Three-phase	50	200	400	1	2000		
7.1.25 0.105	5 0.75		200	60	240	.50	<u> </u>				
A720-1.5B	1.5	-		Three-phase	50	300	400	1	2000		
7.7.20 1.00	A720-1.5B		ı '	200	60	360	.50	_ '	2000		

<sup>\*</sup> The standard materials for the shaft and the impeller are SUS304 or SUS316.

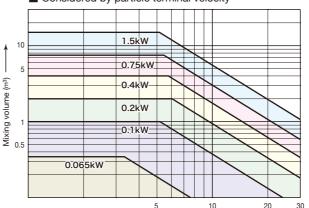
# A general-purpose type with rich nostalgia that inherits the basic performance.

# Selected graphs of mixing capacity (Medium-speed type)



\*Please consult us if the liquid viscosity is more than 1000 mPa·s or the specific gravity is more than 1.2. \* Mixing time for uniform mixing in a single phase of liquid-liquid takes more than 5 minutes

# Considered by particle terminal velocity



# **Options**

Electric component	Compatible with PSE, Inverter, Control panel, etc.
Impeller	Three bladed propeller, Paddle, Turbine, etc.
Material	Low carbon material, Hastelloy, Titanium, etc.
Lining	Rubber lining, PVC, FRP, Teflon, etc.
	Wetted part : Buffing, Electrochemical polishing, Welding, etc.
Sanitary	Body: Stainless steel cover for motor / variable speed drive and gearbox, stainless painting and special painting
Other options	One touch coupling, Safety cover, etc.

Standard dimensions

			Dimension (mm)									Estimated				
Model	Frame number	Motor (kW)	(A)	В	B-MAX (Option)	φd	D	Е	(F)	G	H (MAX)	1	J	(K)	L	weight (kg)
	1	0.065 A	(268)	560	960	13	150	86	(182)	100	28	48	85	(48)	40	10
		0.1 A	(268)	760	960	13	220	86	(182)	100	28	48	85	(48)	40	11
		0.1 B	(259)	760	960	13	220	86	(173)	100	28	48	85	(48)	40	11
A720	2	0.2 A	(306)	950	1200	16	270	101	(205)	125	32	55	105	(48)	45	15
A720		0.2 B	(276)	950	1200	16	270	101	(175)	125	32	55	105	(48)	45	15
	3	0.4 B	(382)	1190	1440	20	310	152	(230)	140	39	65	120	(28)	52	19
	4	0.75 B	(449)	1425	1675	25	350	189	(260)	160	48	80	140	(35)	70	34
	5	1.5 B	(517)	1905	2105	30	400	215	(302)	190	58	90	165	(29)	120	55

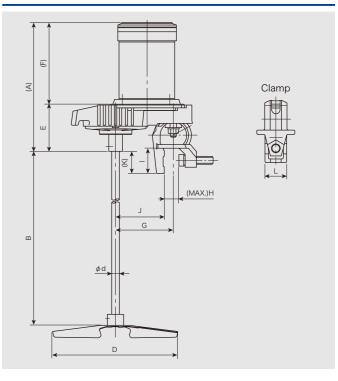
length, please request separately

# Applicable stands and tanks

N	1ixer	Applicable	Applicable tools				
Model	Power(kW)	stand	Applicable tank				
		ZS-1	ZT-20, ZT-25, ZT-35, ZT-45				
	0.065	23-1	ZT-65, ZT-80, ZT-100, ZT-150				
		ZU-1	ZT-65, ZT-80, ZT-100, ZT-150				
	0.1	ZS-2	ZT-65, ZT-80, ZT-100, ZT-150				
		ZU-1	ZT-200				
A720		ZS-3	ZT-150, ZT-200				
A720	0.2	25-3	300 − 800ℓ				
	0.2	ZS-4	300 − 800ℓ				
		ZU-1	ZT-200				
	0.4	ZS-4	300 − 2000ℓ				
	0.4	ZS-5	300 - 2000ℓ				
	0.75	ZS-5	300 – 3000ℓ				

\* ZU-1 (Universal mount) is an option.

# Dimensional drawing



	3	1.0 D	(317)	1303	2100	50	400	210	L
* The dimension:	s A and F, also t	he estimated we	eight in the t	able vary sl	ightly deper	nding on the	e brand of t	he motor.	
* The dimension	B in the table sh	nows the standar	rd length of	the shaft. F	or shorter of	or longer sh	afts than th	e standard	le

<sup>\*</sup> The A720 and A725 are the replacement for the A520.

<sup>\*</sup>This graph shows for the case of liquid viscosity approximately 50 mPa·s and specific gravity is 2~3.

Please consult us if the ratio of impeller diameter to tank diameter is extremely small (less than 25%

<sup>\*</sup> The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color

<sup>\*</sup> Tanks with "{" notation are special items.

<sup>\*</sup> Please consult us for the applicable stands and tank for 1.5kW.

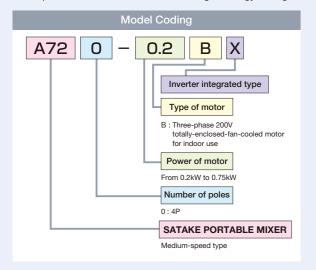
# A720-BX

Medium-speed type (inverter with integrated specification)

Impeller speed 50/60Hz: 72~360min<sup>-1</sup>

The A720-BX is a portable mixer that integrates the main body with an inverter. The impeller speed can be easily changed by using the dial, and it can flexibly respond to changes in liquid volume and

This mixer is compact because does not require an inverter to be installed. Since the design is based on the versatile medium-speed A720, thereby making it ideal for a wide range of applications. It can also be operated on a load basis, contributing to energy savings.



# External view of the inverter



# Easy speed control with dial





# Standard specification

		Motor				01 (1			
Model	Frame number	Power (kW)	Numbe of poles (P)	Phase and voltage (V)	Frequency (Hz)	Impeller speed (min <sup>-1</sup> )	Diameter (mm)	Stage	Shaft length (mm)
A720-0.2BX	2	0.2	4	Three-phase 200	50/60	~360	270	1	1000
A720-0.4BX	3	0.4	4	Three-phase 200	50/60	~360	310	1	1250
A720-0.75BX	4	0.75	4	Three-phase	50/60	~360	350	1	1500

The standard materials for the shaft and impeller are SUS304 or SUS316

The A720-BX is the replacement for the A520-0.2BX, 0.4BX and 0.75BX.



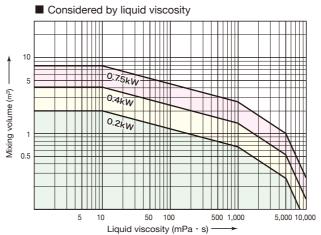
# P36 Impeller For Medium-speed type

A high-performance hydrofoil-type impeller with camber and rake angle on the impeller blades. It creates the swirling flow, concentrates the flow in the axial direction and creates a high-speed axial flow.



# Quick change of impeller speed.

# Selected graphs of mixing capacity (Medium-speed type)



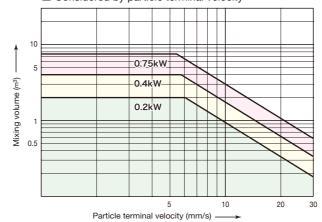
\*Please consult us if the liquid viscosity is more than 1000 mPa·s or the specific gravity is more than 1.2. \* Mixing time for uniform mixing in a single phase of liquid-liquid takes more than 5 minutes.

# Applicable stands and tanks

Mixer		Applicable	Applicable tank
Model	Power(kW)	stand	Applicable tank
		ZS-3	ZT-150, ZT-200
	0.2	20-0	300 ~ 800ℓ
	0.2	ZS-4	300 ~ 800ℓ
A720-□BX		ZU-1	ZT-200
	0.4	ZS-4	300 ~ 2000ℓ
	0.4	ZS-5	300 ~ 2000ℓ
	0.75	ZS-5	300 ~ 3000ℓ

\*ZU-1 (universal mount) is an option.

# ■ Considered by particle terminal velocity

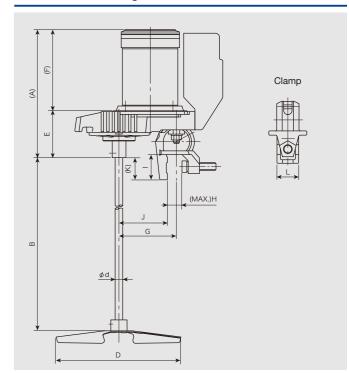


\* Please use this graph as reference.

# Options

Impeller	Three bladed propeller, Paddle, Turbine, etc.
Material	Low carbon material, Hastelloy, Titanium, etc.
Lining	Rubber lining, PVC, FRP, Teflon, etc.
Sanitary	Wetted part: Buffing, Electrochemical polishing, Welding, etc.
Other options	One touch coupling, Safety cover, etc.

# Dimensional drawing



# Standard dimensions

	Frame	Dimension (mm)									Estimated					
Model	number	(kW)	(A)	В	B-MAX (Option)	фф	D	E	(F)	G	H (MAX)	1	J	(K)	L	weight (kg)
A720-0.2BX	2	0.2	(309)	950	1200	16	270	101	(208)	125	32	55	105	(48)	45	17
A720-0.4BX	3	0.4	(381)	1190	1440	20	310	152	(229)	140	39	65	120	(28)	52	23
A720-0.75BX	4	0.75	(425)	1425	1675	25	350	189	(236)	160	48	80	140	(35)	70	34

\*The estimated weight shows the total amount including the motor, mixing shaft, and impeller

<sup>\*</sup>Tanks with "\ell" notation are special items.

<sup>\*</sup>This graph shows for the case of liquid viscosity approximately 50 mPa·s and specific gravity is 2~3.

\*Please consult us if the ratio of impeller diameter to tank diameter is extremely small (less than 25% of tank diameter).

<sup>\*</sup>The dimension B in the table shows the standard length of the shaft. For shorter or longer shafts than the standard length, please request separately.

\*The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color.

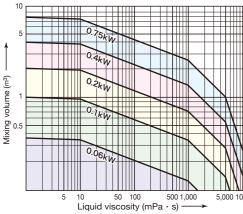
# Air-motor (Medium-speed type)

Impeller speed 200~360min <sup>-1</sup>

The A720-K is driven by air-motor which has an explosion-proof design for safety.

It can be used for mixing liquids containing organic solvents that can ignite or explode. A wide range of impeller speeds from low to high speed can be obtained. The air motor specification does not overload the machine due to its characteristics, thus preventing damage to the machine. We also offer lubrication-free type and air motor with stainless steel specifications.

# Selected graph of mixing capacity (Medium-speed type)



- \*Please consult us if the liquid viscosity is more than 1000 mPa·s or the specific gravity is more than 1.2.
- \*Mixing time for uniform mixing in a single phase of liquid-liquid takes more than 5 minutes.

# Standard specification

	Frame	Model of	Motor			Impeller		Shaft
Model	number	air-motor	Air consumption (N <sup>ℓ</sup> /min)	Pressure (MPaG)	Revolution (min <sup>-1</sup> )	Diameter (mm)	Stage	length (mm)
A720-0.06K	1	VA30L	220	0.4	200 - 360	150	1	600
A720-0.1K		VA30L	250	0.5	200 - 360	220	1	800
A720-0.2K	2	VA30L	400	0.5	200 - 360	270	1	1000
A720-0.4K	3	VA50L	680	0.5	200 - 360	310	1	1250
A720-0.75K	4	VA100L	1300	0.5	200 - 360	350	1	1500

- \*The standard materials for the shaft and the impeller are SUS304 or SUS316.
- \*The air consumption in the table above is based on a motor output speed of 1800 min<sup>-1</sup>. Standard accessories for lubrication type: Air control unit (filter, regulator, lubricator)
  Ball valve (0.06K-0.2K...#400 1/4 0.4K...#400 3/8 0.75K...#400 1/2)
  Speed controller and silencer are shipped with the main unit. The air control unit is delivered separately. Please install it by yourself.

- \*In addition to the A720, A710 (high-speed type) and A740 (low-speed type) are also available as series.

#### Standard dimensions

	France			Dimension (mm)												Estimated
Model	Frame number	Motor (kW)	(A)	В	B-MAX (Option)	φd	D	E	(F)	G	H (MAX)	1	J	(K)	L	weight (kg)
	1	0.06K	(182)	560	960	13	150	86	(96)	100	28	48	85	(48)	40	8
	'	0.1K	(182)	760	960	13	220	86	(96)	100	28	48	85	(48)	40	9
A720-K	2	0.2K	(189)	950	1200	16	270	101	(96)	125	32	55	105	(48)	45	12
	3	0.4K	(260)	1190	1440	20	310	152	(108)	140	39	65	120	(28)	52	17
	4	0.75K	(322)	1425	1675	25	350	189	(133)	160	48	80	140	(35)	70	30

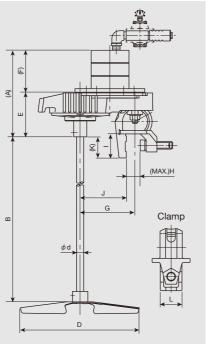
\*The dimensions A and F, also the estimated weight in the table vary slightly depending on the brand of the motor

\*The A720-K is the replacement for the A520-K.

A720-K Explosion-proof type with safety

considerations

# Dimensional drawing





P36 Impeller



Oil-less type is also available.

# A760

Impeller speed 50Hz: 300min<sup>-1</sup> 60Hz: 360min

The main body of this mixer is made of stainless steel. The A760 is suitable for the fine chemicals, pharmaceuticals, and food products, as it prevents rust and coating film from mixing with the agitated material.

# Stainless-steel motor lineup

This new model is all stainless-steel design equipped with a stainless-steel motor (totally-enclosed type, 200V). We also offer air motors with stainless-steel specifications.

# Wide range of variations

Air motors (also available without lubrication), explosion-proof, different voltage motor (voltage other than 100V and 200V), stainless-steel covers for general-purpose motors, etc.

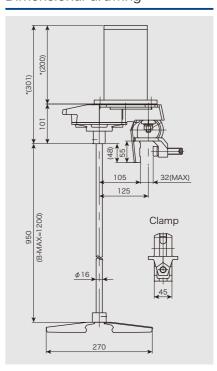
# Sanitary specifications

Optional buffing and EP treatment of the shaft and impeller are also available

All stainless-steel body

for cleanliness

# Dimensional drawing



# Standard specification

		N	Лotor		Mixing capacity	
Model	Power (kW)	Frequency (Hz)	Revolution (min <sup>-1</sup> )	Dilution (ℓ)	Medium viscosity liquid	Estimated weight (kg)
A760 0 0D	0.0	50	300	2000	700	20
A760-0.2B	0.2	60	360	2000	700	(Including the impeller and shaft
A760-0.2K	0.2	-	200~360	2000	700	20 (Including the impeller) and shaft

- \*The standard materials for the shaft and the impeller are SUS304 or SUS316. \*The motor dimensions vary depending on the brand of the motor
- \*The A760 stainless-steel model is the replacement for the AS520.

# Multi A Mixer is also available.

We also produce stainless-steel covers for motors and all-stainless steel for flange-mounted mixers.

# Specifications

Model	AS24-GPR-0.2□
Power	0.2kW
Revolution	50Hz : 300min <sup>-1</sup> 60Hz : 360min <sup>-1</sup>
Estimated weight	16kg (Including the impeller and the shaft.)





P36 Impeller

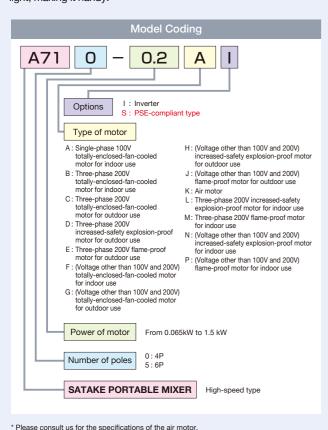


# A710,A715

# High-speed type

50Hz: 1450min<sup>-1</sup>

The A710 and A715 are suitable for mixing that requires strong shear, such as in the case of forcing liquid to be entrapped in and powder to be entrapped and dissolved. Of course, it is slim and light, making it handy.



# S15 Impeller For high-speed type

This impeller rotates at high speed to generate strong shear stress. Due to the turbulent vortex created by the saw teeth at the tip of the blade, it destroys bulks of powder and fluid and increases the contact area, making it effective for

# Standard specification

	_		Moto	r		Impelle	r		Shaft
Model	Frame number	Power	Number of poles	Phase and voltage	Frequency	Revolution	Diameter	Stage	length
		(kW)	(P)	(V)	(Hz)	(min <sup>-1</sup> )	(mm)		(mm)
A710-0.065A		0.065	4	Single-phase	50	1450	90	2	600
A7 10-0.005A		0.003	4	100	60	1750	80		000
A710-0.1A	1	0.1	4	Single-phase	50	1450	100	2	800
A7 10-0.1A	'	0.1	4	100	60	1750	90		000
A710-0.1B		0.1	4	Three-phase	50	1450	100	2	800
A7 10-0.1D		0.1	4	200	60	1750	90		800
A710-0.2A		0.2	4	Single-phase	50	1450	120	2	1000
A7 10-0.2A	2	0.2	4	100	60	1750	110		1000
A710-0.2B		0.2	4	Three-phase	50	1450	120	2	1000
A7 10-0.2D		0.2	4	200	60	1750	110		1000
A710-0.4B	3	0.4	4	Three-phase	50	1450	135	2	1250
A7 10-0.4D	3	0.4	-	200	60	1750	120		1230
A715-0.4B		0.4	6	Three-phase	50	950	155	2	1500
A7 13-0.4D		0.4	0	200	60	1150	140		1300
A710-0.75B		0.75	4	Three-phase	50	1450	155	2	1500
A7 10-0.73B	4	0.73	4	200	60	1750	140		1300
A715-0.75B	+	0.75	6	Three-phase	50	950	175	2	1750
A1 10-0.13D		0.73	0	200	60	1150	160		1730
A710-1.5B		1.5	4	Three-phase	50	1450	175	2	1750
A110-1.3D		1.5	+	200	60	1750	160	4	1750

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# **HSR** Impeller \*option This impeller is specially designed for powder dissolution. It efficiently

dissolve

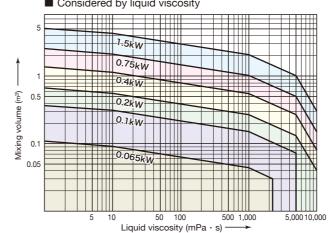
The PSE-compliant type comes with an overload protection device, switch and power cord. See Page 18 for

mixes powders that are difficult to

absorb, lumpy, or difficult to

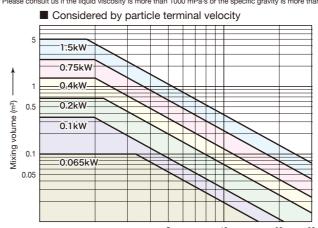
dispersion and dissolution.

# ■ Considered by liquid viscosity



Selected graphs of mixing capacity (High-speed type)

\*Please consult us if the liquid viscosity is more than 1000 mPa·s or the specific gravity is more than 1.2.



\*Please use this graph as reference

\*This graph shows for the case of liquid viscosity approximately 50 mPa·s and specific gravity is 2~3. \*Please consult us if the ratio of impeller diameter to tank diameter is extremely small (less than 25%

# Options

Electric component	Compatible with PSE, Inverter, Control panel, etc.
Impeller	Three bladed propeller, Paddle, Turbine, etc.
Material	Low carbon material, Hastelloy, Titanium, etc.
Lining	Rubber lining, PVC, FRP, Teflon, etc.
	Wetted part : Buffing, Electrochemical polishing, Welding, etc.
Sanitary	Body: Stainless steel cover for motor / variable speed drive and gearbox, stainless painting and special painting
Other options	Safety cover, etc.

# Applicable stands and tanks

High speed rotation for powerful mixing.

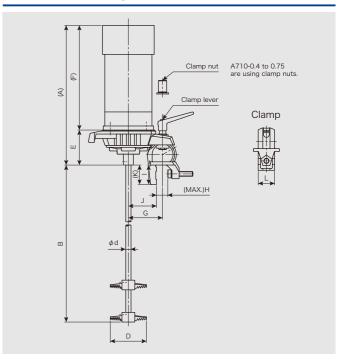
N	/lixer	Applicable	Applicable tank
Model	Power(kW)	stand	Арріїсавіе тапк
	0.065	ZS-1	ZT-20, ZT-25, ZT-35, ZT-45, ZT-65, ZT-80, ZT-100, ZT-150
		ZU-1	ZT-65, ZT-80, ZT-100, ZT-150
	0.1	ZS-2	ZT-65, ZT-80, ZT-100, ZT-150,
	0.1	ZU-1	ZT-200
A710	0.2	ZS-3	ZT-150, ZT-200 300 − 800ℓ
	0.2	ZU-1	ZT-200
		ZS-4	300 − 800ℓ
	0.4	ZS-4	300 − 2000ℓ
	0.4	ZS-5	300 − 2000ℓ
	0.75	ZS-5	300 – 3000ℓ

\*ZU-1 (Universal mount) is an option

\*Tanks with "\ell" notation are special items

\* Please consult us about the applicable stand and tank for 1.5kW mixer.

# Dimensional drawing



# Standard dimensions

								Din	nension	(mm)							Estimated		
Model	Frame number	Motor (kW)	(A)	В	B-MAX (Option)	фd	D (50Hz)	D (60Hz)	Е	(F)	G	H (MAX)	1	J	(K)	L	weight (kg)		
		0.065 A	(269)	560	960	13	90	80	87	(182)	85	28	48	70	(48)	40	10		
	1	0.1 A	(269)	760	960	13	100	90	87	(182)	85	28	48	70	(48)	40	10		
		0.1 B	(260)	760	960	13	100	90	87	(173)	85	28	48	70	(48)	40	10		
A710	0	0.2 A	(307)	950	1200	16	120	110	102	(205)	105	32	55	85	(56)	45	14		
A710	2	0.2 B	(277)	950	1200	16	120	110	102	(175)	105	32	55	85	(56)	45	14		
	3	0.4 B	(381)	1190	1440	20	135	120	151	(230)	120	39	65	100	(37)	52	18		
4	4	0.75 B	(445)	1425	1675	25	155	140	185	(260)	140	48	80	120	(38)	70	32		
	4	4	4	4	1.5 B	(487)	1675	1925	25	175	160	185	(302)	140	48	80	120	(38)	70

\*The dimensions A and F, also the estimated weight in the table vary slightly depending on the brand of the motor.

\*The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color

<sup>\*</sup>The standard materials for the shaft are SUS304 or SUS316.

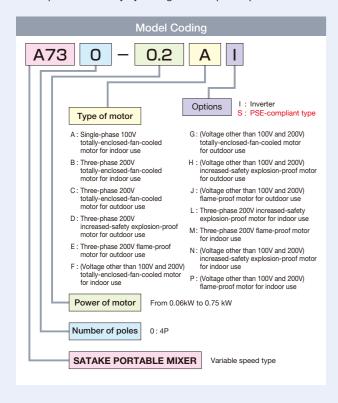
<sup>\*</sup>The A710 and A715 models are the replacement for the A510 and A610.

# A730

# Variable speed type

Impeller speed 50/60Hz : 0~420min

The A730 can correspond to changes in liquid viscosity and volume, also prevents excessive or insufficient mixing. In addition, operations such as liquid discharge, which may cause changes in liquid level, can be performed safely by setting at low impeller speed.





# Standard specification

	_		Motor			Impelle	r		Shaft
Model	Frame number	Power (kW)	Number of poles (P)	Phase and voltage (V)	Frequency (Hz)	Revolution (min <sup>-1</sup> )	Diameter (mm)	Stage	length (mm)
A730-0.06A		0.06	4	Single-phase 100	50/60	0 - 420	150	1	600
A730-0.06B	1	0.06	4	Three-phase 200	50/60	0 - 420	150	1	600
A730-0.09A	'	0.09	4	Single-phase 100	50/60	0 - 420	180	1	600
A730-0.09B		0.09	4	Three-phase 200	50/60	0 - 420	180	1	600
A730-0.2A		0.2	4	Single-phase 100	50/60	0 - 420	220	1	1250
A730-0.2B	3	0.2	4	Three-phase 200	50/60	0 - 420	220	1	1250
A730-0.4B		0.4	4	Three-phase 200	50/60	0 - 420	270	1	1250
A730-0.75B	4C	0.75	4	Three-phase 200	50/60	0 - 420	310	1	1500

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The PSE-compliant type comes with an overload protection device, switch and power cord. See Page 18 for details.

# Flexible enough to adapt with any changes.

# Applicable stands and tanks

1	Mixer	Applicable	Applicable toul
Model	Power (kW)	stand	Applicable tank
	0.06	ZS-3	ZT-65, ZT-80, ZT-100, ZT-150
	0.06	ZU-1	ZT-150
	0.09	ZS-3	ZT-65, ZT-80, ZT-100, ZT-150
A 700	0.09	ZU-1	ZT-150
A730	0.2	ZS-4	ZT-200 300 - 2000ℓ
	0.4	ZS-4	000 0000
	0.4	ZS-5	300 - 2000 <i>l</i>

# Motion controller (Option)



In addition to the standard handle operation, there is also an automatic control panel that can be controlled remotely to adjust the rotation speed.

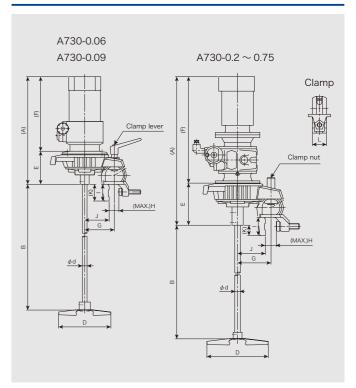
#### Auto rater LA basic control panel, etc

# Options

Electric component	Compatible with PSE, Inverter, Control panel, etc.
Impeller	Three bladed propeller, Paddle, Turbine, etc.
Material	Low carbon material, Hastelloy, Titanium, etc.
Lining	Rubber lining, PVC, FRP, Teflon, etc.
	Wetted part : Buffing, Electrochemical polishing, Welding, etc.
Sanitary	Body: Stainless steel cover for motor / variable speed drive and gearbox, stainless painting and special painting
Other options	One touch coupling, Safety cover, etc.

<sup>\*</sup>The applicable impeller speed of one-touch coupling is 420 min<sup>-1</sup> at maximum

# Dimensional drawing



# Standard dimensions

	_							Dimer	sion (mm)							Estimated
Model	Frame number	Motor (kW)	(A)	В	B-MAX (Option)	φd	D	Е	(F)	G	H (MAX)	1	J	(K)	L	weight (kg)
		0.06 A	(411)	560	960	13	150	95	(316)	85	28	48	70	(48)	40	15
		0.06 B	(309)	560	960	13	150	95	(214)	85	28	48	70	(48)	40	15
	'	0.09 A	(411)	560	960	13	180	95	(316)	85	28	48	70	(48)	40	15
A 700		0.09 B	(402)	560	960	13	180	95	(307)	85	28	48	70	(48)	40	14
A730		0.2 A	(552)	1190	1440	20	220	151	(401)	120	39	65	100	(37)	52	32
	3	0.2 B	(533)	1190	1440	20	220	151	(382)	120	39	65	100	(37)	52	32
		0.4 B	(553)	1190	1440	20	270	151	(402)	120	39	65	100	(37)	52	34
	4C	0.75 B	(647)	1425	1675	25	310	185	(462)	140	58	90	115	(48)	120	54

 $<sup>^{\</sup>star}$  The standard materials for the shaft and the impeller are SUS304 or SUS316.

<sup>\*</sup> The condenser motors are single-phase 100V of 0.06kW and 0.09kW. \* The A730 model is the replacement for the A520V and A630.

<sup>\*</sup>Tanks with " $\ell$ " notation are special items

<sup>\*</sup> Please consult us for the applicable stands and tanks for 0.75kW.

<sup>\*</sup>The dimensions A and F, also the estimated weight in the table vary slightly depending on the brand of the motor.

<sup>\*</sup> The estimated weight shows the total amount including the motor, the mixing shaft, and the impelle

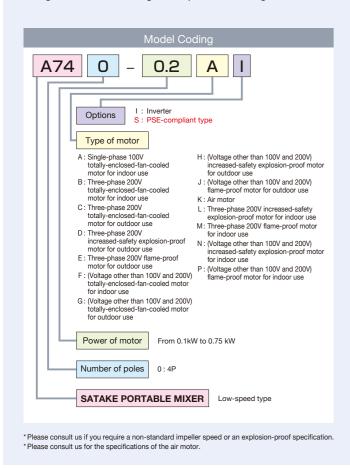
<sup>\*</sup>The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color

# A740

# Low-speed type

50Hz: 150min -1 Impeller speed

The A740 mixes relatively sticky liquid and liquid, slowly and strongly. It is also suitable for large volume applications such as storage tanks and for mixing that requires no foaming.



# L18 Impeller

The discharge flow is controlled by the "twists" added to the impeller blade. It also provides strong axial flow. This is useful for low liquid level operation or when a large d (impeller diameter) / D (tank diameter) value is required.

# Standard specification

	Frame		Motor	•		Impelle	r		Shaft
Model	number	Power (kW)	Number of poles	Phase and voltage	Frequency (Hz)	Revolution (min <sup>-1</sup> )	Diameter (mm)	Stage	length (mm)
		(KVV)	(P)	(V)	. ,	, ,	(111111)		(111111)
A740-0.1A		0.1	4	Single-phase	50	150	300	1	1000
717 10 0.171		0.1	·	100	60	180	000		1000
A740-0.1B		0.1	4	Three-phase	50	150	300	1	1000
A740-0.16	2A	0.1	4	200	60	180	300	'	1000
A740-0.2A	2A	0.2	4	Single-phase	50	150	350	1	1000
A740-0.2A		0.2	4	100	60	180	330	'	1000
A740-0.2B		0.2	4	Three-phase	50	150	350	1	1000
A740-0.2D		0.2	4	200	60	180	330	'	1000
A740-0.4B	4B	0.4	4	Three-phase	50	150	400	1	1250
A740-0.4B	4D	0.4	4	200	60	180	400	'	1250
A740-0.75B	4C	0.75	4	Three-phase	50	150	450	1	1750
A740-0.75B	40	0.75	4	200	60	180	430	'	1750

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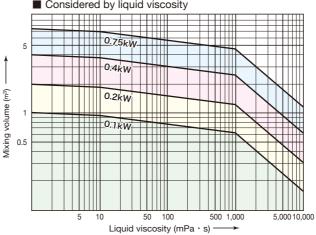
\*The standard materials for the shaft and the impeller are SUS304 or SUS316.

# For Low-speed type

The PSE-compliant type comes with an overload protection device, switch and power cord. See Page 18 for

# ■ Considered by liquid viscosity

Selected graphs of mixing capacity (Low-speed type)



\* Please consult us if the liquid viscosity is more than 5000 mPa·s or the specific gravity is more than 1.2

# Considered by particle terminal velocity 0.75kW 0.4kW \_0.1 kW\_

\* Please use this graph as reference.

Particle terminal velocity (mm/s) \*This graph shows for the case of liquid viscosity approximately 50 mPa·s and specific gravity is 2~3. \* Please consult us if the ratio of impeller diameter to tank diameter is extremely small (less than 25% of tank diameter).

# Options

Electric component	Compatible with PSE, Inverter, Control panel, etc.
Impeller	Three bladed propeller, Paddle, Turbine, etc.
Material	Low carbon material, Hastelloy, Titanium, etc.
Lining	Rubber lining, PVC, FRP, Teflon, etc.
	Wetted part : Buffing, Electrochemical polishing, Welding, etc.
Sanitary	Body: Stainless steel cover for motor / variable speed drive and gearbox, stainless painting and special painting
Other options	One touch coupling, Safety cover, etc.

# Mix strongly and steadily.

# Applicable stands and tanks

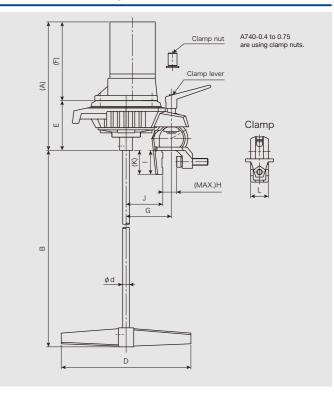
N	1ixer	Applicable	Applicable tank
Model	Power(kW)	stand	дрисаые тапк
		ZS-3	ZT-150, ZT-200
	0.1	25-3	300 ~ 800ℓ
		ZU-1	ZT-150, ZT-200
A740		ZS-3	ZT-150, ZT-200
A740	0.2	25-3	300 ~ 800ℓ
		ZS-4	300 ~ 2000ℓ
	0.4	ZS-4	200 2000#
	0.4	ZS-5	300 ~ 3000ℓ

\* ZU-1 (Universal mount) is an option.

\* Tanks with "\ell" notation are special items

\* Please consult us about the applicable stand and tank for 0.75kW mixer

# Dimensional drawing



# Standard dimensions

	_	Matan						Dimer	sion (mm)							Estimated
Model	Frame number	Motor (kW)	(A)	В	B-MAX (Option)	φd	D	E	(F)	G	H (MAX)	1	J	(K)	L	weight (kg)
		0.1 A	(359)	950	1200	16	300	115	(244)	105	32	55	85	(56)	45	16
	2A	0.1 B	(298)	950	1200	16	300	115	(183)	105	32	55	85	(56)	45	13
4740	ZA	0.2 A	(379)	950	1200	16	350	115	(264)	105	32	55	85	(56)	45	18
A740		0.2 B	(323)	950	1200	16	350	115	(208)	105	32	55	85	(56)	45	15
	4B	0.4 B	(440)	1190	1440	20	400	200	(240)	140	48	80	120	(38)	70	24
	4C	0.75 B	(489)	1675	1925	25	450	202	(287)	140	58	90	115	(48)	120	36

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\*The dimensions A and F, also the estimated weight in the table vary slightly depending on the brand of the motor.

\*The estimated weight shows the total amount including the motor, the mixing shaft, and the impeller

\*The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color

<sup>\*</sup>The A740 model is the replacement for the A540 and A640.

# A750

# High-speed type

Impeller speed 50Hz: 1450min<sup>-1</sup> 60Hz: 1750min<sup>-1</sup>

This model can be directly attached to the chime of a steel drum "JIS Z1601-Old Class 1 (equivalent to 200L)". High performance of K02 impeller is used. This impeller is specially designed to spread the impeller blades by centrifugal force as the shaft rotates.

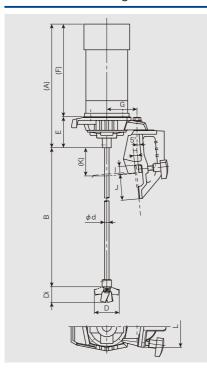
- \* Please do not operate this machine without fixing it to the drum or using handle to support it by hand.

  \* Air motor specifications are also available.



# The PSE-compliant type comes with an overload protection device, switch and power cord. See Page 18 for

# Dimensional drawing



# Standard specification

	- France		Motor			Impelle	r		Shaft
Model	Frame number	Power	Number of poles	Phase and voltage	Frequency	Revolution	Diameter	Stage	length
		(kW)	(P)	(V)	(Hz)	(min <sup>-1</sup> )	(mm)		(mm)
A750-0.1AS		0.1	4	Single-phase	50	1450	80	1	800
A750-0.1A0	1	0.1	7	100	60	1750	70	'	000
A750-0.1BS	'	0.1	4	Three-phase	50	1450	80	1	800
A730-0.1B3		0.1	4	200	60	1750	70	'	800
A750-0.2AS		0.2	4	Single-phase	50	1450	90	1	850
A730-0.2A3		0.2	4	100	60	1750	80	'	030
A750-0.2BS	2	0.2	4	Three-phase	50	1450	90	4	850
A730-0.263		0.2	4	200	60	1750	80	'	650
A750-0.4BS		0.4	4	Three-phase	50	1450	105	1	850
A730-0.463		0.4	+	200	60	1750	90	_ '	030

<sup>\*</sup>The standard material for the shaft and the impeller is SUS304.

# Standard dimensions

										Dimensi	on (mm	)							Estimated
Model	Frame number	Motor (kW)	(A)	В	B-MAX	φd	50	Hz	60	Hz	Е	(F)	G	Н		J	(K)	L	weight
		(,	( )		(Option)	٦٠	D	Di	D	Di	_	(.,		(MAX)			(. 4)	_	(kg)
	4	0.1A	(269)	760	960	13	80	49	70	44	87	(182)	85	10	22	73	(79)	115	10
	'	0.1B	(260)	760	960	13	80	49	70	44	87	(173)	85	10	22	73	(79)	115	10
A750		0.2A	(307)	800	1200	16	90	58	80	53	102	(205)	105	10	22	73	(76)	115	14
	2	0.2B	(277)	800	1200	16	90	58	80	53	102	(175)	105	10	22	73	(76)	115	14
		0.4B	(357)	800	1200	16	105	66	90	58	127	(230)	105	10	22	73	(51)	115	15

<sup>\*</sup>The dimensions A and F, also the estimated weight in the table vary slightly depending on the brand of the motor

# Directly mounted on drum.

# K02 Impeller



# **Options**

# All models are compatible with PSE (up to 0.4kW)

The PSE-compatible mixer is equipped with a thermal protector for the electric motor to protect it from burnout due to overloading. In addition, the mixer comes standard with a power switch and a power cord with a plug, which can be connected to a grounded power outlet (power supply) to start (run or stop) the mixer immediately.

Includes ON - OFF switch and overload protection device 3m power cord

\* The design of the ON-OFF switch differs depending on the model

Can be used immediately



Power cord with 3-phase plug



Power cord with single-phase plug

Flat plug with 2P

earth terminals (125V 12A)

Cord length 3m

Mixers compatible with the Electrical Appliance and Material Safety Law (PSE) Starting April 1, 2006, non-explosion-proof electric mixers of 0.4 kW or less are required to be equipped as PSE-compliant products based on the Electrical Appliance and Material Safety Law (PSE).

In the case that the product is to be incorporated as a part of the production equipment in a factory, we will deliver the product as a stand-alone machine as before, after confirming that the customer will incorporate safety devices, switches, etc. into the operation panel.

# Inverter

A 3-phase 200V portable mixer can be connected to the power supply using an inverter, and the main unit can be electrically controlled at variable speeds. This allows you to save energy by using the power you need only. An inverter for a single-phase 100V power supply is also available.



# One touch coupling

The mixing shaft can be removed from drive shaft with a single touch, making it easy to clean parts for food and pharmaceutical industries etc. This also, make it easy if changing tank.

JPN PAT No 563758



# Safety cover

Safety cover is also available to prevent accidents during operation.



Fully open condition

Intermediate condition

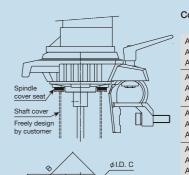
Fully closed condition

# More options

In addition to the above, we can also perform " alumite treatment of the main body" and "change to SUS304 clamps (for some 0.1kW and 0.2kW models)" to improve the corrosion resistance of the mixer. We will suggest the most suitable mixer to meet your needs. Please feel free to consult us.

# Attachment seat for shaft cover

Attachment seat for shaft cover is also available.



Cover seat				
(mm)	Α	В	I.D. C	Thickness
A720-0.065 A710-0.065 A730-0.06	84	96	62	10
A720-0.2 A710-0.2 A740-0.1	110	120	72	6
A720-0.4 A710-0.4 A730-0.2	128	140	90	6
A720-0.75 A710-0.75 A730-0.75 A740-0.4	146	160	105	6
A720-1.5	190	200	116	6

\* Other models are also available Please consult us for details.

<sup>\*</sup>The estimated weight shows the total amount including the motor, the mixing shaft, and the impeller.

\*The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color.

<sup>\*</sup>The A750 is the replacement for the AD510 and A650.

# **MOUNT UNITS Z** Series

The mount units of Z Series are a convenient mount for small tanks, glass, borax, resin, and various types of lining tanks, where the shape, strength, and structure of the tank make it difficult to mount

- \*This entire series of mounting units come in an assembly kit format. Basically, they are packed and delivered to you. It can be easily assembled by any individual with a single hexagonal
- \*The mixer, tank, and mounting units are sold as a set, although they are also available

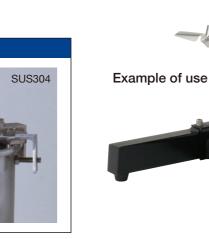
# Option

# **ZU-1**

# Universal mount

This mount can be used when the mixer cannot be directly attached to the tank (stainless-steel deep tank, resin tank, etc.). With a single bolt adjustment, it can be installed even if the tank diameter changed. This can be described as a free size stand.







# **ZS-1**

# Hand-operated stand

• Designed for small mixing volume. Easy assembly and smooth lifting and lowering.



# **ZS-2 ZS-3**

# Spring balancer stand

- Spring balancer is used for easy, smooth lifting and lowering with 10%~20% of the mixer's own
- Maintenance such as lubrication is not required.

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# **ZS-4 ZS-5**

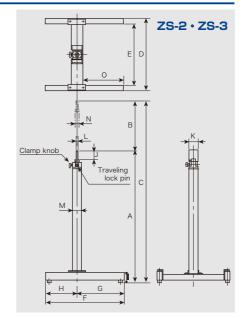
# Hydraulically-operated stand

- A foot-operated oil pump is used for easy hydraulic lifting and lowering.
- · Easy to move as it is equipped with casters.

# Excellent partner for your portable mixer

# Dimensional drawing (Hand-operated type)

# **ZS-1** Clamp knob

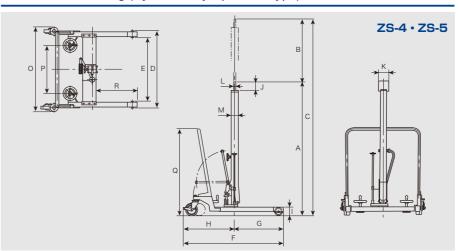


# Dimension chart (Hand-operated type)

Madal		Dimension (mm)														
Model	Α	В	С	D	Е	F	G	Н	1	J	K	L	М	N	0	(kg)
ZS-1	700	330	1030	430	370	500	300	200	74	60	70	9	φ42	φ34	270	8.5
ZS-2	930	380	1310	515	425	560	340	220	97	80	80	12	□80	φ34	290	20
ZS-3	1200	450	1650	650	560	700	420	280	97	80	80	12	□80	φ34	370	26

<sup>\*</sup>B indicates the lifting stroke.

# Dimensional drawing (Hydraulically-operated type)



# Dimension chart (Hydraulically-operated type)

Model							Din	nensi	on (	mm)								Weight	Lift
iviodei	Α	В	С	D	Е	F	G	Н	1	J	K	L	М	0	Р	Q	R	(kg)	weight (kgf)
ZS-4	1400	650	2050	776	660	1090	510	580	90	110	125	19	□70	895	500	900	470	60	33
ZS-5	1650	700	2350	961	845	1365	695	670	90	130	170	25	□80	1080	685	900	655	74	40

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# Option

Stand made of SUS304 is also available.

# Applicable mixer

Applicable	Applicat	ole mixer					
Applicable	Model	Power	Applicable tank				
stand	iviouei	(kW)					
	A720	0.065	ZT-20 · ZT-25				
ZS-1	71720	0.000	ZT-35 · ZT-45				
	A710	0.065	ZT-65 · ZT-80				
	7,710	0.000	ZT-100 · ZT-150				
	A720	0.1	ZT-65 · ZT-80				
ZS-2			ZT-100 · ZT-150				
	A710	0.1	ZT-200				
	A730	0.06	ZT-65 · ZT-80				
	A730	0.09	ZT-100 · ZT-150				
	A720	0.2					
ZS-3	A710	0.2					
	A730	0.06AS	ZT-150 · ZT-200				
	A730	0.09AS	300∼800ℓ				
	A740	0.1					
	A740	0.2					
	A710	0.2	300~800ℓ				
	A720	0.2					
	A720	0.4	300~2000ℓ				
ZS-4	A710	0.4					
20 4	A730	0.2	ZT-200 · 300~2000ℓ				
	A730	0.4					
	A740	0.2	300~2000ℓ				
	A740	0.4					
	A710	0.4	300~2000ℓ				
	A720	0.4					
ZS-5	A720	0.75					
23-3	A710	0.75	300~3000ℓ				
	A730	0.4	300-3000€				
	A740	0.4					
	A740	0.75					
	A720	0.065	ZT-65 · ZT-80				
	A720	0.005	ZT-100 · ZT-150				
			ZT-65 · ZT-80				
	A720	0.1	ZT-100 · ZT-150				
			ZT-200				
	A720	0.2	ZT-200				
ZU-1	A710	0.065	ZT-65 · ZT-80				
(Universal)	Ailu	0.065	ZT-100 · ZT-150				
\ mount /			ZT-65 · ZT-80				
	A710	0.1	ZT-100 · ZT-150				
			ZT-200				
	A710	0.2	ZT-200				
	A730	0.06					
	A730	0.09	ZT-150				
	A740	0.1	ZT-150 · ZT-200				

<sup>\*</sup>The tank type shown in ( $\ell$ ) is an optional tank (free-stand type).

<sup>\*</sup>Standard painting color is approximately the value of N1.0 (semi-frosted black) of Munsell color system.

<sup>\*</sup> B indicates the lifting stroke

<sup>\*</sup> Standard painting color is approximately the value of N1.0 (semi-frosted black) of Munsell color system.

<sup>\*</sup> Front casters: \$\phi 80 \times 38\$ two urethane wheels.

<sup>\*</sup> Rear casters:  $\phi$  125×38 two swivel rubber wheels (One side with brake)

<sup>\*</sup>ZU-1 (Universal mount) is optional.

<sup>\*</sup>This table applies to non-explosion proof motors only. Please consult us if you use an explosion-proof motor.

# **SATAKE PORTABLE MIXER**

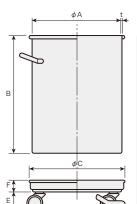
# **MIXER TANKS ZT Series**

9 types of tanks ranging from 20 liters to 200 liters, all buffed and polished, are available with special lids as standard.



# Applicable mixers and stands

		Applica	ble mixer				
Tank model	Applicable stand	Model	Power (kW)				
ZT-20		A720	0.065				
ZT-25 ZT-35 ZT-45	ZS-1	A710	0.065				
20		A720	0.065				
	ZS-1	A710	0.065				
ZT-65		A720	0.1				
ZT-80	ZS-2	A710	0.1				
	ZS-3	A730	0.06 • 0.09				
ZT-100	ZU-1	A720	0.065 • 0.1				
	(Universal Mount)	A710	0.065 • 0.1				
		A720	0.065				
	ZS-1	A710	0.065				
		A720	0.1				
	ZS-2	A710	0.1				
		A720	0.2				
77.450		A710	0.2				
ZT-150	ZS-3	A730	0.06 • 0.09				
		A740	0.1 • 0.2				
		A720	0.065 • 0.1				
	ZU-1	A710	0.065 • 0.1				
	( Universal )	A730	0.06 • 0.09				
	( Mount )	A740	0.1				
		A720	0.1				
	ZS-2	A710	0.1				
		A710	0.2				
	ZS-3	A710	0.2				
ZT-200	25-5	A710	0.1 · 0.2				
21-200	ZS-4	A730	0.1 * 0.2				
		A720	0.1 · 0.2				
	ZU-1	A710	0.1 • 0.2				
	( Mount )	A740	0.1				
		A720	0.1				
	ZS-3	A710	0.2				
	20-0	A740	0.1 • 0.2				
		A720					
300ℓ		A720	0.2 · 0.4 0.2 · 0.4				
1	ZS-4	A730	0.2 · 0.4				
		A740	0.2 • 0.4				
800ℓ		A720	0.4 • 0.75				
		A710	0.4 • 0.75				
	ZS-5	A730	0.4				
		A740	0.4				
		A720	0.2 · 0.4				
		A710	0.4				
10000	ZS-4	A730	0.2 · 0.4				
1000ℓ		A740	0.2 · 0.4				
3		A720	0.4 • 0.75				
2000{	-	A710	0.4 • 0.75				
20001	ZS-5	A710	0.4				
		A740	0.4				
25000		A720	0.4 • 0.75				
2500ℓ	ZS-5	A720					
3000ℓ	23-3	A710	0.75 0.4				
	1	AISU	0.4				



# Standard specification

	<u>'</u>		
Model	Dimension	Thickness	Maximum capacity
Wiodei	A×B (mm)	t (mm)	(1)
ZT-20	300×300	0.8	20
ZT-25	330×330	0.8	25
ZT-35	360×360	0.9	35
ZT-45	390×390	0.9	45
ZT-65	430×450	1.0	65
ZT-80	470×470	1.2	80
ZT-100	470×600	1.2	100
ZT-150	565×600	1.2	150
ZT-200	565×900	1.2	200

# Standard dimension of tank caster

Model	Applicable	Inside diameter	Wheel diameter	Height	Depth
IVIOGCI	tank	C (mm)	D (mm)	E (mm)	F (mm)
ZC-20	ZT-20	305	50	65	40
ZC-25	ZT-25	335	50	65	40
ZC-35	ZT-35	365	63	82	40
ZC-45	ZT-45	395	63	82	40
ZC-65	ZT-65	435	75	101	40
ZC-80	ZT-80	475	7.5	101	40
ZC-100	ZT-100	475	75	101	40
ZC-150	ZT-150	E7E	100	110	50
ZC-200	ZT-200	575	100	119	50

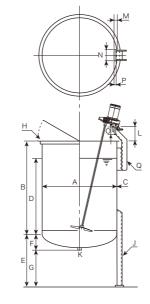
<sup>\*</sup>In the case of a tank with drain, tank casters are handle separately.

# \*The tank type shown in ( $\ell$ ) is an optional tank (free-stand type).

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# Good performance is achieved by optimal installation with the tank.

# Specification of optional tanks



Model	Available capacity	Maximum capacity					Tank	dimen	sion (m	nm)			Wei (k	
	ł	ł	Α	В	С	D	Е	F	G	H(SUS)	J(SS)	K	Tank	Lid*
ZTF-100	100	130	500	600	3	450	450	134	316	L25×25×3	3-L50×50×6	1/2 B Socket	43	3
ZTF-150	150	182	550	700	3	562	450	144	306	L30×30×3	3-L50×50×6	1/2 B Socket	51	4
ZTF-200	200	260	650	700	3	520	450	163	287	L30×30×3	3-L50×50×6	1/2 B Socket	60	5.5
ZTF-300	300	361	700	850	3	692	500	173	327	L40×40×3	4-L50×50×6	1/2 B Socket	77	6.5
ZTF-400	400	478	800	850	3	695	500	192	308	L40×40×3	4-L50×50×6	1/2 B Socket	88	8
ZTF-500	500	600	850	950	3	770	500	202	298	L40×40×3	4-L65×65×6	1/2 B Socket	106	9
ZTF-800	800	963	1000	1100	3	900	550	240	310	L40×40×5	4-[100×50×5	1B Socket	155	12
ZTF-1000	1000	1177	1100	1100	3	910	550	260	290	L40×40×5	4-[100×50×5	1B Socket	170	19
ZTF-1500	1500	1721	1250	1245	4	1065	600	290	310	L40×40×5	4-[100×50×5	1B Socket	260	24
ZTF-2000	2000	2275	1300	1550	4	1345	600	298	302	L50×50×6	4-[125×65×6	1B Socket	335	26
ZTF-2000S	2000	2273	1400	1300	4	1125	600	318	282	L50×50×6	4-[125×65×6	1B Socket	325	30
ZTF-2500	2500	3073	1500	1550	4	1230	700	370	330	L50×50×6	4-[125×65×6	1B JIS 10KF	400	34
ZTF-3000	3000	3603	1500	1850	4	1510	700	370	330	L50×50×6	4-[125×65×6	1B JIS 10KF	448	34
ZTF-3000S	3000	3521	1600	1550	4	1290	750	400	350	L50×50×6	4-[125×65×6	1B JIS 10KF	422	38
ZTF-3500	3500	4125	1600	1850	4	1540	700	400	300	L50×50×6	4-[150×75×9	1B JIS 10KF	524	38
ZTF-3500S	3500	4004	1700	1550	4	1330	800	430	370	L50×50×6	4-[150×75×9	1B JIS 10KF	514	43
ZTF-4000	4000	4685	1700	1850	4	1550	800	430	370	L65×65×6	4-[150×75×9	1 <sup>1</sup> / <sub>2</sub> B JIS 10KF	575	45
ZTF-4000S	4000	4520	1800	1500	4	1345	800	450	350	L65×65×6	4-[150×75×9	1 <sup>1</sup> / <sub>2</sub> B JIS 10KF	550	50
ZTF-4500	4500	5285	1800	1850	5	1542	800	450	350	L65×65×6	4-[200×90×8	11/2 B JIS 10KF	750	50
ZTF-5000	5000	5924	1900	1850	5	1530	900	500	400	L65×65×6	4-[200×90×8	2B JIS 10KF	800	56

<sup>\*</sup>The lids have a thickness of 1.5t for A dimension up to 1000, and 2.0t for A dimension above that

# Dimension of mixer mount

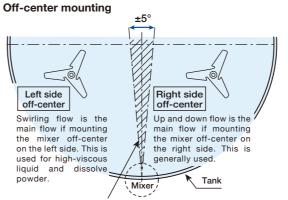
Please refer also to the following table if you prepare the mounting part of the mixer by yourself.

			Dim	ension	of mixe	er mount (mm)	
Model	L	М	N	0	Р	Q	Weight (kg)
A720-0.065	100	0	85	60	12	[75×40×5	5 (7)
A720-0.1	100	35	85	60	12	[75×40×5	5 (7)
A720-0.2	130	40	110	70	12	[100×50×5	7 (9)
A720-0.4	150	45	160	90	16	[150×75×9	19 (23)
A720-0.75, A725-0.4	230	45	220	120	22	[200×80×7.5	25 (31)
A720-1.5, A725-0.75	230	45	220	120	22	[200×80×7.5	25 (31)
A730-0.06	100	15	85	60	12	[75×40×5	5 (7)
A730-0.09	100	30	85	60	12	[75×40×5	5 (7)
A730-0.2	130	20	160	90	16	[150×75×9	19 (23)
A730-0.4	180	45	220	120	22	[200×80×7.5	25 (31)
A730-0.75	180	50	220	120	22	[200×80×7.5	25 (31)

Model			Dime	ension o	of mixe	r mount (mm)	
Model	L	М	N	0	Р	Q	Weight (kg)
A710-0.065	100	0	85	60	12	[75×40×5	5 (7)
A710-0.1	100	0	85	60	12	[75×40×5	5 (7)
A710-0.2	130	0	110	80	12	[100×50×5	7 (9)
A710-0.4	150	0	160	110	16	[150×75×9	19 (23)
A710-0.75, A715-0.4	180	0	220	120	22	[200×80×7.5	25 31)
A710-1.5, A715-0.75	180	0	220	120	22	[200×80×7.5	25 (31)
A740-0.1	130	75	110	70	12	[100×50×5	8 (10)
A740-0.2	130	100	110	70	12	[100×50×5	8 (10)
A740-0.4	180	90	160	90	16	[150×75×9	23 (27)
A740-0.75	180	120	220	120	22	[200×80×7.5	27 (33)

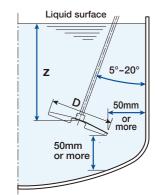
<sup>\*</sup>The weight in ( ) is the weight of the mixer mounting stand attached to the jacket tank.

# Mounting position



Good mixing can be obtained if baffles are installed inside the tank Please refer Page 23 for the baffle information.

# Mounting angles



#### ■ Z dimension (From the impeller to the liquid surface)

A720、A760	1.5D or more
A710*	2.0D or more
A730	1.5D or more
A740	0.5D or more

The dimension is from the upper impeller position in the case of A610

Please refer to the CAD data and dimension tables on our website for the appropriate shaft length and impeller position. (Member registration is required. These data are only available in Japanese.)

http://www.satake.co.jp

<sup>\*</sup> Wheels: Flexible, with stopper

<sup>\*</sup>In addition to the standard tank, we can also fabricate a free-stand tank (100L to 5000L). (With mixer

 $<sup>^{\</sup>star}$  If liquid is to be discharged from the bottom of the tank, installation of nipple, valve, etc. is required. Size example: 1/4B, 3/8B, 1/2B, 1B, 11/2B valves are ball valves (SUS316) and can be installed with different or the same diameter according to your request.

<sup>\*</sup>Note that the shaft length is slightly different when using the ZU-1. Please consult us for details.

<sup>\*</sup> Jacket type is also available.

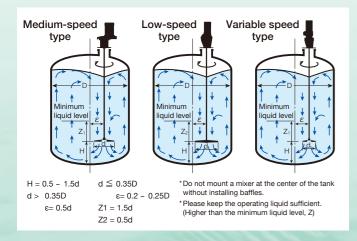
# The smallest flange-mounted mixer designed for cost reduction.

# Mounting position and fluid flow pattern inside stirred tank

To determine the mounting position of the mixer, decide the fluid flow pattern that meets the mixing objective by considering the purpose, specific gravity, viscosity, and other properties of the liquid, as well as the mixing ratio, mixing time, etc.

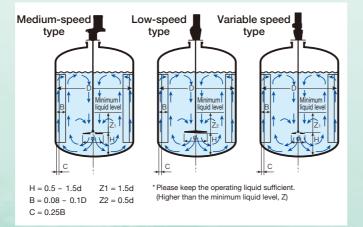
# Off-center mounting

If the mixer is mounted off-center without baffles inside the tank, it eliminates the concentric flow against the tank, resulting in good turbulent flow.



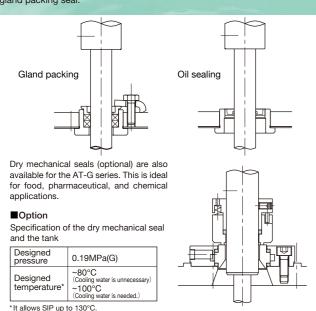
# Center mounting with baffles

The swirling flow is controlled by the baffles, and up-and-down flow becomes dominant. Since the flow becomes turbulent, the mixing effect is enhanced. Normally, two to four baffles are installed equally near the inner wall of the tank and perpendicular to the rotating flow is most suitable.

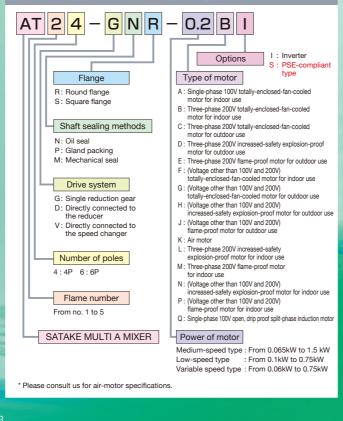


# Sealing

For the shaft seal, two types of seals are available as standard: oil seal and gland packing seal.



- (There are some requirements.) \*The structure can differ according to the mixer model
- \*Gland packing and oil seal are not designed for heat and pressure resistant sealing. For heat and pressure resistant sealing, dry mechanical seals or S series seals are recommended



# AT G Series

# Medium-speed type

Impeller speed 50Hz: 300min<sup>-1</sup> 60Hz: 360min

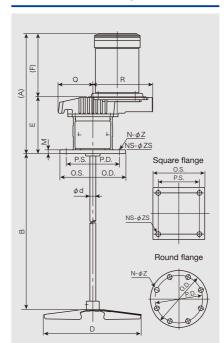
The AT-G type mixer can be used in a wide range of applications due to its small size, light weight, high mixing efficiency, and high

This new type of mixer is ideal for general soluble liquid-liquid mixing, dilution, heat transfer, relatively soluble solid-liquid mixing, dispersion, prevent solids suspension, and

Please refer to A720 (Page 6) on mixing capacity.

# Excellent for wide range of applications.

# Dimensional drawing



# P36 Impeller

# Standard specification

	_		Moto	or		Impel	ler		Shaft	
Model	Frame number No.	Power (kW) Number of Poles (P)		Phase and Voltage (V)	Frequency (Hz)	Impeller Speed (min <sup>-1</sup> )	Diameter (mm)	Stage	length (mm)	
AT14-G□□-0.065A		0.065	4	Single-phase 100	50 60	300 360	150	1	689	
AT14-G□□-0.1A	1	0.1	4	Single-phase 100	50 60	300 360	220	1	889	
AT14-G□□-0.1B		0.1	4	Three-phase 200	50 60	300 360	220	1	889	
AT24-G□□-0.2A		0.2	4	Single-phase 100	50 60	300 360	270	1	1109	
AT24-G□□-0.2B	2	0.2	4	Three-phase 200	50 60	300 360	270	1	1109	
AT34-G□□-0.4B	3	0.4	4	Three-phase 200	50 60	300 360	310	1	1399	
AT46-G□□-0.4B	4	0.4	6	Three-phase 200	50 60	200 240	350	1	1626	
AT44-G□□-0.75B	4	0.75	4	Three-phase 200	50 60	300 360	350	1	1626	
AT56-G□□-0.75B	_	0.75	6	Three-phase 200	50 60	200 240	400	1	1856	
AT54-G□□-1.5B	5	1.5	4	Three-phase 200	50 60	300 360	400	1	1856	

<sup>\*</sup>The standard materials for shaft and impeller are SUS304 and SUS316. \*Please contact us for the shipping of 6P motor specification

# The PSE-compliant type comes with an overload protection device, switch and power cord. See Page 18 for

# Standard dimensions

									Dimension (mm)											
Model	Frame number	Motor (kW)	(A)	В	B-MAX (Option)	φd	D	Е	(F)	М	NS- Ø ZS	o.s.	P.S.	N-øZ	O.D.	P.D.	Q	R	weight (kg)	
		0.065 A	(317)	600	1050	13	150	135	(182)	12	4-15	165	130	8-15	185	150	84	134	14	
	1	0.1 A	(317)	800	1050	13	220	135	(182)	12	4-15	165	130	8-15	185	150	84	134	14	
		0.1 B	(308)	800	1050	13	220	135	(173)	12	4-15	165	130	8-15	185	150	84	134	14	
4.7.0		0.2 A	(365)	1000	1250	16	270	160	(205)	12	4-15	165	130	8-15	185	150	96	165	19	
AT-G	2	0.2 B	(335)	1000	1250	16	270	160	(175)	12	4-15	165	130	8-15	185	150	96	165	19	
	3	0.4 B	(421)	1300	1500	20	310	191	(230)	12	4-19	190	155	8-19	210	175	112	183	25	
	4	0.75 B	(500)	1500	1750	25	350	240	(260)	16	4-23	230	190	8-23	250	210	125	215	40	
	5	1.5 B	(578)	1700	1850	30	400	276	(302)	16	4-23	250	210	8-23	280	240	147	245	60	

<sup>\*</sup>The dimensions A and F, also the estimated weight in the table vary slightly depending on the brand of the motor.

A variable speed type with air motor using compressed air is also available. Stainless-steel and non-lubricated specifications of air motors are also available.

<sup>\*</sup>The AT $\square$ -G is the replacement for the former A $\square$ -G and AN $\square$ -G.

<sup>\*</sup>The estimated weight shows the total amount including the motor, mixing shaft and the impelle

<sup>\*</sup>The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color

# AT \_\_-D series

Low-speed type

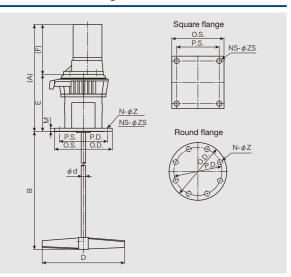
Impeller speed 50Hz: 150min<sup>-1</sup> 60Hz: 180min

The AT-D type mixer mixes relatively sticky liquid and liquid, slowly and strongly. It is also suitable for large volume applications such as storage tanks and for mixing that requires no

- \* Please consult us if you require a non-standard rotation speed or an explosion-proof specification.
- \* Please consult us for air-motor specification.

Please refer to A740 (Page 16) on mixing capacity.

# Dimensional drawing



# Standard specification

			Moto	or		Impel	ler			
Model	Frame number No.	Power (kW)	Number of Poles (P)	Phase and Voltage (V)	Frequency (Hz)	Impeller Speed (min <sup>-1</sup> )	Diameter (mm)	Stage	Shaft length (mm)	
AT34-D□□-0.1A		0.1	4	Single-phase	50	150	300	1	924	
A134-D0.1A		0.1	4	100	60	180	300	'	324	
AT34-D□□-0.1B		0.1	4	Three-phase	50	150	300	1	924	
7(10+ D 0.1B	3	0.1	4	200	60	180	300	'	524	
AT34-D□□-0.2A	"	0.2	4	Single-phase	50	150	350	1	1124	
71101 B 6.E/1		0.2	-	100	60	180	330	'	1124	
AT34-D□□-0.2B		0.2	4	Three-phase	50	150	350	1	1124	
7.101 0.20		0.2	7	200	60	180	000	'	1127	
AT44-D□□-0.4B	4A	0.4	4	Three-phase	50	150	400	1	1312	
7.1.1.2	.,,	0.4	7	200	60	180	400	'	1012	
AT44-D□□-0.75B	4B	0.75	4	Three-phase	50	150	450	1	1525	
0.705	٠.٥	0.70	-7	200	60	180	750	'	1323	

<sup>\*</sup>The standard materials for the shaft and the impeller are SUS304 or SUS316. \*The AT $\square$ -D is the replacement for the A $\square$ -D and AN $\square$ -D.

# Standard dimensions

	F	Matau							Dimension	n (mm)	)						Estimated
Model	Frame number	Motor (kW)	(A)	В	B-MAX (Option)	φd	D	Е	(F)	М	NS- <i>φ</i> ZS	O.S.	P.S.	N- $\phi$ Z	O.D.	P.D.	weight (kg)
		0.1 A	(451)	800	1100	16	300	207	(244)	9	4-19	190	155	8-19	210	175	21
	3	0.1 B	(390)	800	1100	16	300	207	(183)	9	4-19	190	155	8-19	210	175	18
ATD	3	0.2 A	(471)	1000	1100	16	350	207	(264)	9	4-19	190	155	8-19	210	175	24
AT-D		0.2 B	(415)	1000	1100	16	350	207	(208)	9	4-19	190	155	8-19	210	175	20
	4A	0.4 B	(491)	1200	1400	20	400	251	(240)	12	4-23	230	190	8-23	250	210	30
	4B	0.75 B	(540)	1400	1600	25	450	253	(287)	12	4-23	230	190	8-23	250	210	39

<sup>\*</sup>The dimensions A and F, also the estimated weight in the table vary slightly depending on the brand of the motor. \*The estimated weight shows the total amount including the motor, mixing shaft and impeller.

Ideal for moderate mixing of large volume.

L18 Impeller

Variable speed type

Impeller speed 50/60Hz : 0~420min<sup>-1</sup>

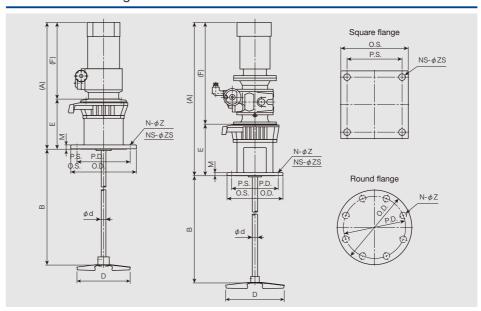
This AT-V type mixer can respond to changes in liquid viscosity and liquid volume, thereby preventing excessive or insufficient mixing.

AT -V series Respond immediately to any changes with

P36 Impeller

gradual and rapid mixing.

# Dimensional drawing



# Standard specification

	Frame			Motor		Shaft			
Model	number No.	Power (kW)	Number of Poles (P)	Phase and Voltage (V)	Frequency (Hz)	Impeller Speed (min <sup>-1</sup> )	Diameter (mm)	Stage	length (mm)
AT14-V0.06A	1	0.06	.06 4 Single-phase 100		50/60	0~420	150	1	586
AT14-V□□-0.06B		0.06		Three-phase 200	50/60	0~420	150	1	586
AT14-V□□-0.09A		0.09 4		Single-phase 100	50/60	0~420	180	1	786
AT14-V□□-0.09B		0.09	4	Three-phase 200	50/60	0~420	180	1	786
AT34-V□□-0.2A		0.2	4	Single-phase 100	50/60	0~420	220	1	1003
AT34-V□□-0.2B	3	0.2	4	Three-phase 200	50/60	0~420	220	1	1003
AT34-V□□-0.4B		0.4	4	Three-phase 200	50/60	0~420	270	1	1203
AT44-V□□-0.75B	4	0.75	4	Three-phase 200	50/60	0~420	310	1	1426

<sup>\*</sup>The standard materials for the shaft and the impeller are SUS304 or SUS316. \*The AT -V is the replacement for the A -V and AN -V.

# Standard dimensions

Stariua	standard dimensions																
Model	Frame number	Motor (kW)	Dimension (mm)														Estimated
			(A)	В	B-MAX (Option)	φd	D	Е	(F)	М	NS-φZS	O.S.	P.S.	N- φ Z	O.D.	P.D.	weight (kg)
AT-V	1	0.06A	(457)	500	1000	13	150	141	(316)	9	4-15	165	130	8-15	185	150	18
		0.06B	(355)	500	1000	13	150	141	(214)	9	4-15	165	130	8-15	185	150	18
		0.09A	(457)	700	1000	13	180	141	(316)	9	4-15	165	130	8-15	185	150	18
		0.09B	(448)	700	1000	13	180	141	(307)	9	4-15	165	130	8-15	185	150	17
	3	0.2A	(595)	900	1300	20	220	194	(401)	9	4-19	190	155	8-19	210	175	37
		0.2B	(576)	900	1300	20	220	194	(382)	9	4-19	190	155	8-19	210	175	34
		0.4B	(547)	1100	1300	20	270	194	(402)	9	4-19	190	155	8-19	210	175	35
	4	0.75B	(565)	1300	1500	25	310	236	(462)	12	4-23	230	190	8-23	250	210	56

<sup>\*</sup>The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color.

<sup>\*</sup>The dimensions A and F, also the estimated weight in the table vary slightly depending on the brand of the motor.

<sup>\*</sup>The estimated weight shows the total amount including the motor, mixing shaft and impeller

<sup>\*</sup>The standard paint color is approximately the value of N5.5 of Munsell color system. The paint color of the motor is the manufacturer's standard color.